PREVENT LITHUM-ION BATTERY FIRES IN DATA CENTERS

Preventing thermal runaway with off-gas detection

Honeywell



Lithium-ion (Li-ion) batteries are becoming the energy storage technology of choice for data centers. Used in uninterruptible power supply (UPS) systems, they are rapidly replacing traditional valve-regulated lead-acid (VRLA) batteries.

According to Bloomberg New Energy Finance, in 2025 Li-ion batteries will account for 5.6GWh of data center battery backup capacity, as compared to 8.3GWh for traditional VRLA batteries.1

There are clear benefits to using Li-ion batteries in data centers, but there are also potentially major downsides. Li-ion batteries can be a serious fire hazard which can put mission-critical power at risk.

Li-ion battery energy storage systems (BESS) in data centers. It examines the limitations of traditional fire detection and suppression technology and illustrates how to overcome these with off-gas detection.

This guide looks at the main risks associated with

As the demand for Li-ion batteries continue to rise, prices continue to drop. While VRLA technology may still be cheaper, Li-ion can lead to significant cost savings over time. Compared to VRLA batteries, Li-ion batteries:

- Have two to three times longer life expectancy
- Have higher power density
- Can fully charge in two to three hours (compared to 10-12 hours)
- Have a much smaller footprint
- Can operate at higher temperatures, requiring less cooling

WHY ARE LI-ION BATTERY CELLS A FIRE HAZARD?

Despite all these advantages, Li-ion batteries can pose a fire risk. This is mainly due to their highly-flammable, organic electrolyte and the significant amount of energy they store. This is why

Li-ion batteries must be constantly kept within specific environmental conditions and electrical parameters. Even with a Battery Management System (BMS) in place, failures can still occur.

A single failing Li-ion cell is enough to trigger a process known as thermal runaway. When this happens, the surrounding cells soon start overheating too and go into thermal runaway, which can quickly lead to damaging fires.

QUICK FACTS

Thermal runaway is an exothermic reaction that causes the Li-ion battery internal temperature to rise and may eventually ignite the electrolyte.

If the electrolyte catches fire, it may lead to catastrophic fires, which can be extremely hard to extinguish.



^{1 -} https://blog.se.com/datacenter/2017/07/20/bloomberg-forecasts-li-ion-batteries-data-center/





ABUSE FACTOR

This can be electrical, thermal or mechanical and cause the electrolyte to change from a liquid to gaseous state.



ELECTRICAL

Electrical abuse is caused by exceeding the battery voltage limits during charge or discharge.



THERMAL

Thermal abuse is caused by the operational temperature exceeding the temperature limits of the batteries.



MECHANICAL

Mechanical abuse is caused by physical or mechanical damage such as a crush, indentation or puncture.



OFF-GAS

If the abuse factor continues, more of the liquid electrolyte will continue to convert to gas, causing an internal pressure build up inside the battery.

Off-gassing is defined in NFPA 855¹ as the event in which the cell case vents due to the rise of internal pressure in the cell.



SMOKE

If the abuse factor continues, reactions in the cell will become increasingly exothermic, causing the release of smoke. At this stage thermal runaway is imminent and can no longer be prevented.



FIRE

At this stage, the battery catches fire and enters thermal runaway. Temperatures can often exceed 1000°C, but a thermally abused battery can enter thermal runaway at temperatures as low as 130°C.

CONSEQUENCES **OF LI-ION BATTERY FIRES**

Li-ion battery fires present unique challenges.

According to a study from the Underwriters Laboratories (UL) Firefighter Safety Research Institute, challenges include:1

- Explosive nature of the gases and vapors released during thermal runaway
- Vapor cloud formation and dispersion
- Dynamics of deflagrations and blast wave propagation
- Ineffectiveness of fire suppression

The consequences of thermal runaway fires can be severe. Data center staff may be exposed to toxic gas leaks, fires and even explosions.

Battery fires may also have unintended economic and social implications. They can bring an entire data center facility to a halt, affecting data proccessing, storage and transmission. They can even damage servers and other essential hardware, causing loss of critical data.²

Another outcome may be fines and other legal consequences for data center operators, especially if injuries occur.

The reputational damage may also have longlasting financial consequences.

"Fire tests of unconfined Li-ion batteries have demonstrated that cell explosions can cause projectiles to travel up to 40 meters (133 feet)4"

FIRE SAFETY CODES, STANDARDS AND REGULATIONS IN DATA **CENTER APPLICATIONS**

Minimum fire safety requirements for data centers are determined by standards and regulations. These norms may vary from region to region.

Yet, the adoption cycle of these norms can be slow, taking a minimum of three years on average. This means the standards might be behind the curve in terms of advancements in fire safety technology or methods. They should be regarded as a starting point to build upon with additional solutions.

Some important norms to consider are:

- Li-ion battery cell-related standards such as UL 1642 / IEC 62133
- Module-related standards such as UL 1973
- Rack-level standards such as UL 9540 / IEC 62619
- System-level regulations such as NFPA 855 / IFC Chapter 12
- Installation standard NFPA 75 (Standard for Fire Protection of Information Technology Equipment)

Market entry in many countries is often dependent on compliance with these standards.

One of the latest and most important standards to bear in mind is

UL 9540A. It is mandated by NFPA 855³ and involves large-scale fire testing of BESSs.

^{1 -} NFPA Journal, A handful of highlights of NFPA 855, the new standard for the installation of energy storage systems, May 1, 2019, Brian O'Connor [Accessed December 17, 2020]

^{1 -} https://fsri.org/sites/default/files/2021-07/Four_Firefighters_Injured_In_Lithium_lon_Battery_ESS_Explosion_Arizona_0.pdf
2 - Royal Academy of Engineering, Counting the cost: the economic and social costs of electricity shortfalls in the UK, 2014 [accessed January 21, 2021]

NFPA Journal, A handful of highlights of NFPA 855, the new standard for the installation of energy storage systems, May 1, 2019, Brian O'Connor [Accessed December 17, 2020]

^{4 -} Fire Protection Research Foundation, Hazard Assessment of Lithium Ion Battery Energy Storage Systems, February, 2016, Andrew F. Blum et al [accessed December 17, 2020]



BUILDING MANAGEMENT SYSTEMS. TRADITIONAL DETECTION **AND FIRE SUPPRESSION METHODS: KEY CHALLENGES** IN LI-ION APPLICATIONS

BUILDING MANAGEMENT SYSTEMS

The main purpose of a BMS is to monitor voltage, current and temperature as well as to prevent abuse to the batteries. This technology alone is not enough to minimize the risk of thermal runaway.

The main reason for this is that BMS are unable to resolve single cell temperatures or voltages. Even with temperature sensors on every cell, hot spots may go undetected. With a typical data center relying on hundreds of Li-ion battery cells and sensors, it is not difficult to imagine how faults may at some point occur.

DETECTION TECHNOLOGIES

Traditional detection technologies include: smoke detection, fire detection, carbon monoxide monitoring, and hydrogen monitoring. Each of these has an important role to play and should be part of a comprehensive safety solution. The main downside of these technologies, though, is that they do not activate until thermal runaway

A recent report published by Underwriters Laboratories shows that traditional gas detectors, such as carbon monoxide and hydrogen, and smoke detection does not indicate abnormal conditions in the battery system until after thermal runaway has begun.1

This is because, as noted above, smoke and fire do not occur until a cell has reached thermal runaway. Even carbon monoxide and hydrogen are often not present in large enough concentrations to be detectable until several cells have already failed.

Suppression is a data center's last line of study published last year in the Journal of the Electrochemical Society, none of the main suppression methods are entirely effective in containing Li-ion fires.²

A DNV study from 2019 came to similar conclusions, finding that none of the suppression systems analyzed provided a 'silver bullet' solution to Li-ion fires.3

has already occurred, which may already be too

late to prevent it from spreading further.

FIRE SUPPRESSION SYSTEMS

defense against fire. Yet, according to a recent

WHAT IS OFF-GAS DETECTION?

Detecting off-gas as soon as a Li-ion cell starts venting is key to preventing thermal runaway and, ultimately, avoiding destructive fires. A recent UL Firefighter Safety Research Institute study found that the cells vented prior to thermal runaway in each of the three test conducted.1

This is where off-gas detection comes in.

Off-gas detection solutions are tailored to the specifics of the BESS, including geometry, volume, cell type, spatial layout and air flow patterns. A distributed network of strategicallyplaced gas sensors enables data center operators to receive the earliest indication of failure and intervene to prevent thermal runaway.

The location and number of sensors is optimized to deliver the earliest detection using the least number of sensors, providing a cost-effective solution to data centers.



HOW CAN OFF-GAS DETECTION HELP PREVENT THERMAL RUNAWAY?

A recent study by DNV² put three technologies to the test to assess their effectiveness in detecting early signs of thermal runaway:

- Lower Explosion Limit (LEL) sensors
- Off-gas specific sensors
- Cell voltage sensors.

As illustrated in the table below, the test demonstrated that neither LEL sensors nor voltage sensors could activate until after thermal runaway had already started. By contrast, the off-gas detector activated, on average, only 10 seconds after off-gassing started to occur, and more than six minutes before thermal runaway started to take place.

AVERAGE TIME OF OCCURRENCE RELATIVE TO THERMAL RUNAWAY (SECONDS)	
Off-Gas Release	-381
Off-Gas Sensor	-371
Thermal Runaway	0
Cell Voltage	+7
LEL Sensor	+28

Testing also showed how by electrically isolating the battery system once off-gas was detected, the cell temperature ceased to increase. This demonstrated the effectiveness of a correct mitigating action at the earliest indication of gas presence.

^{1 -} https://fsri.org/sites/default/files/2021-07/UL9540AInstallationDemo_Report_Final_4-12-21.pdf 2 - Energy.gov, How Microgrids Work, June 17, 2014 [accessed December 16, 2020]

^{3 -} DNV-GL, Technical Reference for Li-ion Battery Explosion Risk and Fire Suppression, 2019

^{1 -} https://fsri.org/sites/default/files/2021-07/UL9540AInstallationDemo_Report_Final_4-12-21.pdf 2 - DNV-GL, Technical Reference for Li-ion Battery Explosion Risk and Fire Suppression, 2019



As Li-ion batteries become more economical and offer operating cost savings, the ongoing transition from VRLA to Li-ion in data centers is likely to accelerate in years to come.

Off-gas detection is a critical solution that provides the earliest indication of cell failure, serving as a barrier against thermal runaway and the devastating consequences this can have. Thanks to off-gas detection, data centers can now safely deploy Li-ion batteries and take advantage of their unique benefits.

Find out more at: www.hls-austria.com

This document s provided for information purposes only.

The information contained herein is the product of research conducted by third parties and is provided "as is" without any representations or warranties, express or implied. This document is subject to change and nothing contained herein constitutes or is intended to constitute advice of any kind.

This document also contains information that is the proprietary and confidential property of Honeywell Inc.

By acceptance hereof, each recipient agrees to use the information contained herein only for the purpose anticipated by Honeywell Inc., and not to disclose to others, copy or reproduce, any part hereof without the written consent of Honeywell Inc.

Honeywell Life Safety Austria GmbH

Technologiestrasse 5 1120 Vienna Austria The listings/approvals are owned by Xtralis, a Honeywell company. They are for the products covered in this document.

 $\label{eq:hw-BR-Li-Ion-Tamer-EMEA-EN | Rev.1 | 09/21 } \\ @ 2021 \ Honeywell \ International \ Inc. \\$

